SUPREME ALUMINIUM
DOOR KITS

Contents for Aluminium Door Kits

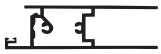
Hinge Stile (Long) x1



Lock Stile (Long) x1



Top/Bottom Rail (short) x2



Rail Bead (short) x2

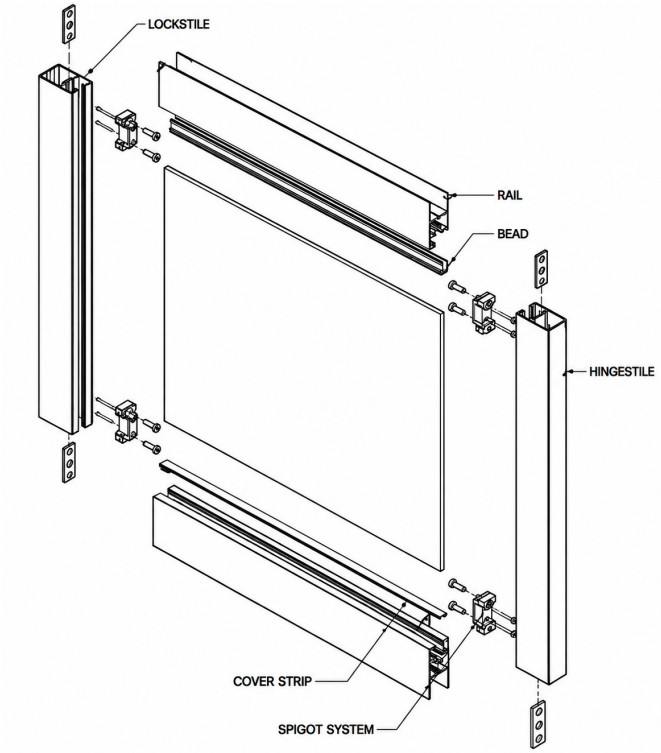


Rail Cover Strip (short) x2

Spigot Set x1

Rivet Allen Key - 5mm x2

Door Seal Fur x1



Assembly Instructions

1. Cut Hinge Stile and Lock Stile to height. Rails & Beads will be cut to size, do not cut.
2. Insert Door Seal Fur into the Lock Stile. Seal at both ends with rivets.
3. Insert black spigot spacer into metal spigot & loosely fit fixing plate with Allen Key bolts.
4. Screw fix Spigots to ends of the Top/Bottom Rails.
5. Slide Top/Bottom Rails into position in Stiles and tighten Allen Key bolts.
6. Cut Cover Strip to size & insert into Top/Bottom Rails.
7. Attach Rail Beads.

NOTE: Doors are rated to 55kg loading, up to 2700 = 3 hinges, above 2700 = 4 hinges. In all cases, hinges must be fixed 100mm max. from top and 200mm max. from bottom of door.

BRIS ALUMINIUM

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